



WELDING CERTIFICATE

Certificate No.: 0408-CPR-TA00284-E

Manufacturer	ASTAM Allgemeine Stahl-, Anlagen- und Maschinenbau GmbH St. Jakob 33 9433 St. Andrä im Lavantal, Austria
Factories	ASTAM Allgemeine Stahl-, Anlagen- und Maschinenbau GmbH St. Jakob 33 9433 St. Andrä im Lavantal, Austria
Standard	EN 1090-1:2009+A1:2011 EN 1090-2:2018
Execution Classes	Up to EXC 4
Welding Processes (According to ISO 4063)	141 – Tungsten Inert Gas Welding 135 – Metal Active Gas Welding 111 – Manual Metal Arc Welding 783 – Drawn Arc Stud Welding
Parent Metals	S235 - S355, S690QL, S890QL acc. to EN 1090-2, Tab. 2 and 3, 1.4301 acc. to EN 1090-2, Tab. 4
Responsible Welding Coordinator	Ing. Mario Ferk, 25.12.1986, IWE
Deputies	Ing. Franz Lessiak, 10.04.1976, IWE
Confirmation	It is confirmed that all procedures for the execution and supervision of welding work are available.
Remarks	This welding certificate is only valid within the scope of and in connection with FPC Certificate No.: 0408-CPR-TA00284-E
Valid from	04.12.2012 (first day of issue)
Next Surveillance	03.12.2022

Leonding
PLACE

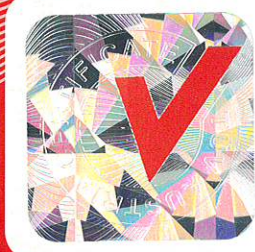
03.08.2020
DATE

Mastnak Alexander DI

Mastnak Alexander DI
 CERTIFICATION BODY



TÜV AUSTRIA SERVICES GMBH
Deutschstraße 10
A-1230 Wien



CERTIFICATE

of conformity
of the factory production control

No.: 0408-CPR-TA00284-E

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9th March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Components for Steel structures

harmonised Standard	execution class	declaration method
EN 1090-1:2009+A1:2011	Load bearing steel components with corrosion protection and structural design up to EXC 4 acc. EN 1090-2	2, 3a and 3b acc. Tab. A.1 of EN 1090-1

produced by or for

**ASTAM Allgemeine Stahl-, Anlagen-
und Maschinenbau GmbH**

St. Jakob 33

9433 St. Andrä im Lavantal, Austria

and produced in the manufacturing plant (s) (additions on page 2)

ASTAM Allgemeine Stahl-, Anlagen- und Maschinenbau GmbH

St. Jakob 33

9433 St. Andrä im Lavantal, Austria

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (s)

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

**the factory production control fulfills all the prescribed requirements
set out above.**

This certificate was first issued on **04.12.2012** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified signification. The next surveillance is due on **03.12.2022**.

Leonding
PLACE

25.08.2020
DATE

Mastnak Alexander DI
CERTIFICATION BODY



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SERVICES GMBH**
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