



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0222.003

DVS ZERT hereby certifies that the company

**ASTAM**  
**Allg. Stahl-, Anlagen- und Maschinenbau GmbH**  
**St. Jakob 33**  
**9433 St. Andrä**  
**Austria**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 12.06.2020 until 08.07.2023

Düsseldorf, 12.06.2020  
Place and date of issue

Engineer Schwab  
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2017.0222.003

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t >= 3 mm	FW
	1.2	t = 3 - 80 mm	BW
	1.4, 2, 3.1	t = 3 - 20 mm	BW
	1.4	t = 5 - 20 mm	FW
	3.1	t >= 5 mm	FW
136	8.1	t <= 13 mm	BW
	8.1	t >= 5 mm	FW
141	1.2	t = 2 - 6 mm	-
	1.2/X120Mn12	t = 3 - 7 mm	FW
	8.1	-	BW
	8.1/1.2	t = 10 - 30 mm	FW

### Area of Application:

- New construction of assemblies and components for rail vehicles
- except construction
- except purchasing of welded components

### Responsible Welding Coordinator(s):

Mario Ferk (IWE) born: 25.12.1986

### Deputy with equal rights:

Franz Lessiak (IWE) born: 10.04.1976

### Representative:

Heribert Hanschitz (IWS) born: 07.05.1971  
Andreas Schlacher (IWS) born: 08.06.1983

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Mr. eng. Mario Ferk and Mr. eng. Franz Lessiak exist.

### registration ON EN15085:

DVSZERT/15085/CL1/222/1/17

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.