



CERTIFICATE

The certification body of TÜV AUSTRIA SERVICES GMBH
certifies that

**ASTAM allgemeine Stahl,- Anlagen-
und Maschinenbau GmbH**
St. Jakob 33
9433 St. Andrä in Lavanttal, Austria

has met all necessary quality requirements for
welding according to

EN ISO 3834-2

Date of audit: **28.01.2020**

This certificate is valid for the following products or service ranges:
**steel and plant construction, conveyor technology, rail vehicle
construction,
crane industry, mechanical engineering, equipment for biomass
plants**

Date of expiry: **03.12.2022**

Certificate No.: **HZ-00283-20-KOW**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!
The certificate keeps valid, if the TÜV AUSTRIA SERVICES GMBH performs the annual surveillance.

Leonding
PLACE

12.03.2020
DATE

Mastnak Alexander DI
CERTIFICATION BODY



**TÜV AUSTRIA
SERVICES GMBH**
Deutschstraße 10
A-1230 Wien



Online Verification



**Proof of compliance with the „Welding quality requirements“
according to EN ISO 3834-2**

Verification of the requirements and technical review	regulated in QSH Schweissen, Kapitel 3 QM Handbuch P2-1
Subcontracting:	regulated in QSH Schweissen, Kapitel 4
Welding personnel:	regulated in QSH Schweissen, Kapitel 5 QM Handbuch P3-1 Dokument VA_1-3-8
Personnel for monitoring and testing:	regulated in QSH Schweissen, Kapitel 6
Equipment:	regulated in QSH Schweissen, Kapitel 7
Welding and associated activities:	regulated in QSH Schweissen, Kapitel 8
Welding consumables:	regulated in QSH Schweissen, Kapitel 9
Storage of raw materials:	regulated in QSH Schweissen, Kapitel 10
Heat treatment:	regulated in QSH Schweissen, Kapitel 11
Monitoring and testing related to welding:	regulated in QSH Schweissen, Kapitel 12
Non-compliance and corrective measures:	regulated in QSH Schweissen, Kapitel 13 Dokument VA_4-5-1
Calibration and validation of measuring, monitoring and testing equipment	regulated in QSH Schweissen, Kapitel 14 QM Handbuch P3-4
Labelling and traceability:	regulated in QSH Schweissen, Kapitel 15
Quality reports: For additional information see: -	regulated in QSH Schweissen, Kapitel 16

Leonding, 12.03.2020

Certification body of
TÜV AUSTRIA SERVICES GMBH

Dipl.-Ing. Alexander Mastnak
Certification responsible.

