



# CERTIFICATE

of conformity  
of the factory production control

No.: 0408-CPR-TA00284

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9<sup>th</sup> March 2011 ( the Construction Products Regulation or CPR), this certificate applies to the construction product

## Components for Steel components

harmonised Standard	execution class	declaration method
EN 1090-1:2009+A1:2011	Load bearing steel components with corrosion protection and structural design up to EXC 4 acc. EN 1090-2	2, 3a and 3b acc. Tab. A.1 of EN 1090-1

produced by or for

**ASTAM**

**Allgemeine Stahl-, Anlagen- und Maschinenbau Ges.mbH**  
**St. Jakob 33**  
**9433 St. Andrä im Lavantal, Austria**

and produced in the manufacturing plant (s)

**ASTAM**

**Allgemeine Stahl-, Anlagen- und Maschinenbau GmbH**  
**St. Jakob 33**  
**9433 St. Andrä im Lavantal, Austria**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (s)

**EN 1090-1:2009+A1:2011**

under system 2+ are applied and that

**the factory production control fulfills all the prescribed requirements set out above.**

This certificate was first issued on **04.12.2012** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly. The next surveillance is due on **03.12.2025**.

Leonding

PLACE

19.01.2023

DATE

Mastnak Alexander  
Dipl.-Ing. \*

CERTIFICATION BODY



**TÜV AUSTRIA**  
**SERVICES GMBH**  
Deutschstraße 10  
A-1230 Wien



Online Verification





# WELDING CERTIFICATE

Certificate No.: 0408-CPR-TA00284

<b>Manufacturer</b>	<b>ASTAM Allgemeine Stahl-, Anlagen- und Maschinenbau GmbH</b> <b>St. Jakob 33</b> <b>9433 St. Andrä im Lavantal, Austria</b>
<b>Factories</b>	<b>ASTAM Allgemeine Stahl-, Anlagen- und Maschinenbau GmbH</b> <b>St. Jakob 33</b> <b>9433 St. Andrä im Lavantal, Austria</b>
<b>Standard</b>	EN 1090-1:2009+A1:2011 EN 1090-2:2018
<b>Execution Classes</b>	Up to EXC 4
<b>Welding Processes</b> (According to ISO 4063)	141 – Tungsten Inert Gas Welding 135 – Metal Active Gas Welding 111 – Manual Metal Arc Welding 783 – Drawn Arc Stud Welding
<b>Parent Metals</b>	S235 - S355, S690QL, S700MC according to EN 1090-2, Table 2 and 3 1.4301 according to EN 1090-2, Table 4
<b>Responsible Welding Coordinator</b>	Ing. Mario Ferk, 25.12.1986, IWE
<b>Deputies</b>	Ing. Franz Lessiak, 10.04.1976, IWE
<b>Confirmation</b>	It is confirmed that all procedures for the execution and supervision of welding work are available.
<b>Remarks</b>	This welding certificate is only valid within the scope of and in connection with FPC Certificate No.: 0408-CPR-TA00284
<b>Valid from</b>	<b>04.12.2012</b> (first day of issue)
<b>Next Surveillance</b>	<b>03.12.2025</b>

Leonding

PLACE

19.01.2023

DATE

Mastnak Alexander  
Dipl.-Ing. \*

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Online Verification



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