



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2017.0222.004

DVS ZERT GmbH hereby certifies that the welding company

ASTAM
Allg. Stahl-, Anlagen- und Maschinenbau GmbH
St. Jakob 33
9433 St. Andrä
Austria

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-07-09 until 2026-07-08

Düsseldorf, 2023-07-07
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DIETZE

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 1.4, 2, 3.1 1.4 3.1	t ≥ 3 mm t = 3 - 80 mm t = 3 - 20 mm t = 5 - 20 mm t ≥ 5 mm	FW BW BW FW FW
136	8.1 8.1	t ≤ 13 mm t ≥ 5 mm	BW FW
141	1.2 1.2/X120Mn12 8.1 8.1/1.2	t = 2 - 6 mm t = 3 - 7 mm t = 3 - 20 mm t = 10 - 30 mm	FW, BW FW BW FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Mario Ferk, IWE

born: 1986-12-25

1st deputy(ies) of the responsible welding coordinator(s):

Franz Lessiak, IWE

born: 1976-04-10

Others deputies:

Heribert Hanschitz, IWS
Andreas Schlacher, IWS

born: 1971-05-07
born: 1983-06-08

Remarks:

The welding coordinator Franz Lessiak is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/222/17/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.