



CERTIFICATE

The certification body of TÜV AUSTRIA SERVICES GMBH
certifies that

ASTAM
Allgemeine Stahl,- Anlagen- und Maschinenbau GmbH

St. Jakob 33
9433 St. Andrä im Lavantal, Austria

has met all necessary quality requirements for
welding according to

EN ISO 3834-2

Date of audit: **11.01.2023**

This certificate is valid for the following products or service ranges:
**steel and plant construction, conveyor technology, rail vehicle
construction, crane industry, mechanical engineering,
equipment for biomass plants**

Date of expiry: **03.12.2025**

Certificate No.: **HZ-00283-22-KOW**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!
The certificate keeps valid, if the TÜV AUSTRIA SERVICES GMBH performs the annual surveillance.

Leonding

PLACE

19.01.2023

DATE

Mastnak Alexander
Dipl.-Ing. *

CERTIFICATION BODY



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**TÜV AUSTRIA
SERVICES GMBH**
Deutschstraße 10
A-1230 Wien





**Proof of compliance with the „Welding quality requirements“
according to EN ISO 3834-2**

Verification of the requirements and technical review	regulated in QM Manual HB_1-3, Chapter 3 Document ASTAM_P2-1
Subcontracting:	regulated in the QM Manual HB_1-3, Chapter 4
Welding personnel:	regulated in the QM Manual HB_1-3, Chapter 5 Document VA_1-3-8
Personnel for monitoring and testing:	regulated in QM Manual HB_1-3, Chapter 6
Equipment:	regulated in QM Manual HB_1-3, Chapter 7
Welding and associated activities:	regulated in the QM Manual HB_1-3, Chapter 8
Welding consumables:	regulated in the HB_1-3 QM Manual, Chapter 9
Storage of raw materials:	regulated in the HB_1-3 QM Manual, Chapter 10
Heat treatment:	regulated in QM Manual HB_1-3, Chapter 11
Monitoring and testing related to welding:	regulated in the HB_1-3 QM Manual, Chapter 12
Non-compliance and corrective measures:	regulated in QM Manual HB_1-3, Chapter 13 Document VA_4-5-1
Calibration and validation of measuring, monitoring and testing equipment	regulated in QM Manual HB_1-3, Chapter 14 Document ASTAM_P3-4
Labelling and traceability:	regulated in the QM Manual HB_1-3, Chapter 15
Quality reports:	regulated in QM Manual HB_1-3, Chapter 16
For additional information see: -	

Leonding, 19.01.2023

Certification body of
TÜV AUSTRIA SERVICES GMBH



Dipl.-Ing. Alexander Mastnak
Certification responsible