



# CERTIFICATE

The certification body of TÜV AUSTRIA GMBH  
certifies that

**ASTAM**  
**Allgemeine Stahl,- Anlagen- und Maschinenbau GmbH**

**St. Jakob 33**  
**9433 St. Andrä im Lavantal, Austria**

has met all necessary quality requirements for  
welding according to

**EN ISO 3834-2**

Date of audit:

**09.12.2025**

This certificate is valid for the following products or service ranges:

**steel and plant construction, conveyor technology,  
rail vehicle construction, crane industry, mechanical  
engineering, equipment for biomass plants**

Date of expiry:

**03.12.2028**

Certificate No.: **HZ-00283-25-KOW**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!

*The certificate keeps valid, if the TÜV AUSTRIA GMBH performs the annual surveillance.*

Leonding

PLACE

10.12.2025

DATE

Mastnak Alexander  
Dipl.-Ing.

CERTIFICATION BODY

**TÜV AUSTRIA  
GMBH**  
Deutschstraße 10  
A-1230 Wien



**Proof of compliance with the „Welding quality requirements“  
according to EN ISO 3834-2**

Verification of the requirements and technical review	regulated in QM Manual HB_1-3, Chapter 3 Document ASTAM_P2-1, version 3
Subcontracting:	regulated in the QM Manual HB_1-3, Chapter 4
Welding personnel:	regulated in the QM Manual HB_1-3, Chapter 5 Document VA_1-3-8, version 3
Personnel for monitoring and testing:	regulated in QM Manual HB_1-3, Chapter 6
Equipment:	regulated in QM Manual HB_1-3, Chapter 7
Welding and associated activities:	regulated in the QM Manual HB_1-3, Chapter 8
Welding consumables:	regulated in the QM Manual HB_1-3, Chapter 9
Storage of raw materials:	regulated in the QM Manual HB_1-3, Chapter 10
Heat treatment:	regulated in the QM Manual HB_1-3, Chapter 11
Monitoring and testing related to welding:	regulated in the QM Manual HB_1-3, Chapter 12
Non-compliance and corrective measures:	regulated in the QM Manual HB_1-3, Chapter 13 Document VA_4-5-1, version E
Calibration and validation of measuring, monitoring and testing equipment	regulated in the QM Manual HB_1-3, Chapter 14 Document ASTAM_P3-4, version E
Labelling and traceability:	regulated in the QM Manual HB_1-3, Chapter 15
Quality reports:	regulated in the QM Manual HB_1-3, Chapter 16
For additional information see: -	

Leonding, 10.12.2025

Certification body of  
TÜV AUSTRIA GMBH

  
Dipl.-Ing. Alexander Mastnak  
Certification responsible

