



CERTIFICATE

The certification body of TÜV AUSTRIA GMBH
certifies that

ASTAM

Allgemeine Stahl,- Anlagen- und Maschinenbau GmbH

**St. Jakob 33
9433 St. Andrä im Lavanttal, Austria**

has met all necessary quality requirements for
welding according to

EN ISO 3834-2

Date of audit:

09.12.2025

This certificate is valid for the following products or service ranges:

**steel and plant construction, conveyor technology,
rail vehicle construction, crane industry, mechanical
engineering, equipment for biomass plants**

Date of expiry:

03.12.2028

Certificate No.: **HZ-00283-25-KOW**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!

The certificate keeps valid, if the TÜV AUSTRIA GMBH performs the annual surveillance.

Leonding

10.12.2025

PLACE

DATE

Mastnak Alexander
Dipl.-Ing.

CERTIFICATION BODY



**TÜV AUSTRIA
GMBH**
Deutschstraße 10
A-1230 Wien

**Proof of compliance with the „Welding quality requirements“
according to EN ISO 3834-2**

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|---|---|
| Verification of the requirements and technical review | regulated in QM Manual HB_1-3, Chapter 3 Document ASTAM_P2-1, version 3 |
| Subcontracting: | regulated in the QM Manual HB_1-3, Chapter 4 |
| Welding personnel: | regulated in the QM Manual HB_1-3, Chapter 5 Document VA_1-3-8, version 3 |
| Personnel for monitoring and testing: | regulated in QM Manual HB_1-3, Chapter 6 |
| Equipment: | regulated in QM Manual HB_1-3, Chapter 7 |
| Welding and associated activities: | regulated in the QM Manual HB_1-3, Chapter 8 |
| Welding consumables: | regulated in the QM Manual HB_1-3, Chapter 9 |
| Storage of raw materials: | regulated in the QM Manual HB_1-3, Chapter 10 |
| Heat treatment: | regulated in the QM Manual HB_1-3, Chapter 11 |
| Monitoring and testing related to welding: | regulated in the QM Manual HB_1-3, Chapter 12 |
| Non-compliance and corrective measures: | regulated in the QM Manual HB_1-3, Chapter 13 Document VA_4-5-1, version E |
| Calibration and validation of measuring, monitoring and testing equipment | regulated in the QM Manual HB_1-3, Chapter 14 Document ASTAM_P3-4, version E |
| Labelling and traceability: | regulated in the QM Manual HB_1-3, Chapter 15 |
| Quality reports: | regulated in the QM Manual HB_1-3, Chapter 16 |
| For additional information see: - | |

Leonding, 10.12.2025

Certification body of
TÜV AUSTRIA GMBH

Dipl.-Ing. Alexander Mastnak
Certification responsible

